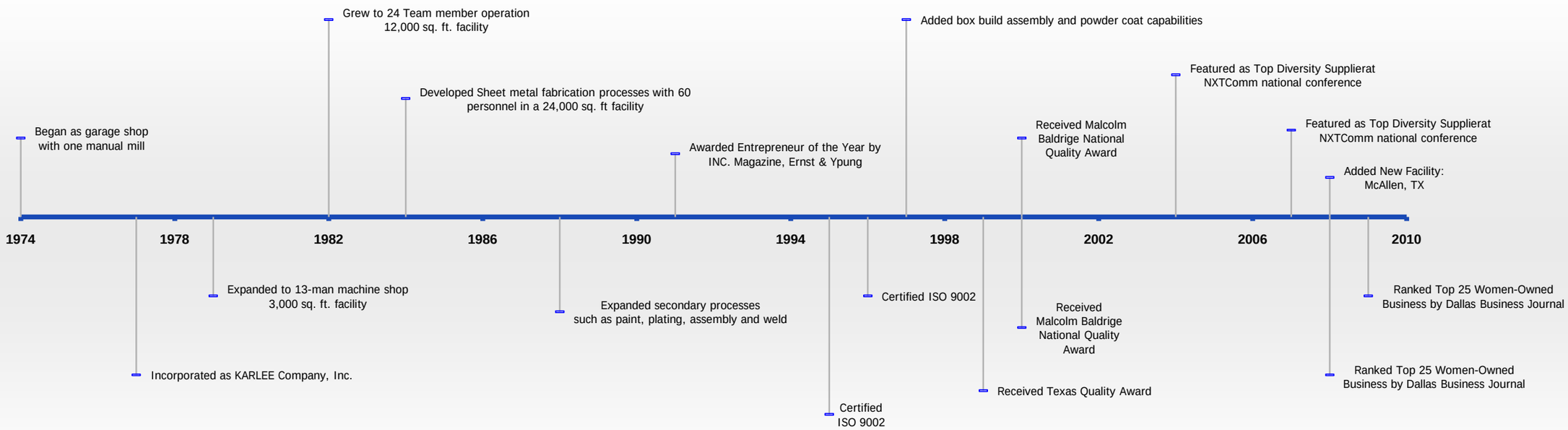The History of KARLEE